



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBE105-31702W19-7**

**Job Sheet 198238**



**Part No:** RBE105-31702W19-7

**Job Qty:** 2 pcs

**Part Name:** External Gear



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 7/24/19

**Job Tracking No:**

**Due Date:** 8/30/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG RBE105-31702W19 Rev 2 IPP Rev. A 19.07.22 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard Setup Hrs | Run Hrs | Workcenter/Supplier   | Sign-off          |
|-------|-------------------------------|-------|------------|----------|--------------------|---------|-----------------------|-------------------|
| 100   | Purchasing                    | 2 pcs | 8/30/19    |          | 0.00               | 0.00    | Purchasing - 1        |                   |
|       |                               |       |            |          |                    |         | Purchasing - 2        |                   |
|       |                               |       |            |          |                    |         | Purchasing - 3        |                   |
| 110   | Packaging 2-1 - Receive - B4B | 2 pcs | 8/30/19    |          | 0.00               | 0.00    | Packaging 2 - 1 - B4B | OCT 2 8 2019      |
|       |                               |       |            |          |                    |         | Packaging 2 - 2 - B4B | OCT 2 8 2019      |
|       |                               |       |            |          |                    |         | Packaging 2 - 3 - B4B |                   |
| 120   | QC 6                          | 2 pcs | 8/30/19    |          | 0.00               | 0.00    | QC 6 - 9              |                   |
|       |                               |       |            |          |                    |         | QC 6 - 68             | OCT 2 8 2019      |
|       |                               |       |            |          |                    |         | QC 6 - 61             | DAS 68            |
|       |                               |       |            |          |                    |         | QC 6 - 40             | 9-89              |
|       |                               |       |            |          |                    |         | QC 6 - 81             |                   |
| 130   | Packaging 3-1 - Stock - B4B   | 2 pcs | 8/30/19    |          | 0.00               | 0.00    | Packaging 3 - 1 - B4B |                   |
|       |                               |       |            |          |                    |         | Packaging 3 - 2 - B4B | DAS 28            |
|       |                               |       |            |          |                    |         | Packaging 3 - 3 - B4B | 9-89              |
|       |                               |       |            |          |                    |         | Packaging 3 - 4 - B4B |                   |
|       |                               |       |            |          |                    |         | Packaging 3 - 5 - B4B |                   |
| 140   | QC 21 - SA                    | 2 pcs | 8/30/19    |          | 0.00               | 0.00    | QC 21 - SA - 21       |                   |
|       |                               |       |            |          |                    |         | QC 21 - SA - 70       | DAS 21            |
|       |                               |       |            |          |                    |         | QC 21 - SA - 53       | 9-89 OCT 2 8 2019 |

**Part Op 100** - Issue P/O to PJ MACHINAGE; P/O H6044224 - Manufacture RBE105-31702W19-7 as per DWG. -Certificate of Conformity is required

**110** - Certificate of Conformity is required

**120** - QC6- All purchased or subcontracted products

**130** - Identify as per dwg & Stock Location:

**140** - QC21- Final Inspection - Work Order Release

x 2 *Handwritten signature* 09 aug 2019.

### Job BOM

| Part / Item        | Component Name | Quantity | Operation      | Container |
|--------------------|----------------|----------|----------------|-----------|
| RBE105-31702W19-7P | External Gear  | 2 (1 ea) | 100-Purchasing | 5226726   |

| Job Allocations                    |                    |          |           |           |
|------------------------------------|--------------------|----------|-----------|-----------|
| Operation                          | Component Part     | Required | Inventory | Allocated |
| 100-Purchasing                     | RBE105-31702W19-7P | 2        | 0         | 0         |
| Part Specifications                |                    |          |           |           |
| Specifications could not be found. |                    |          |           |           |

Plex 7/24/19 8:54 AM Dart.lajeunesse.marie



Container No: S226802



Part: RBE105-31702W19-7

Job No: 198238

Serial No/Batch: S226802

Revision: 2

Inspector:

Exp Date:

Instructions:

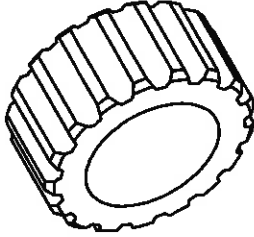
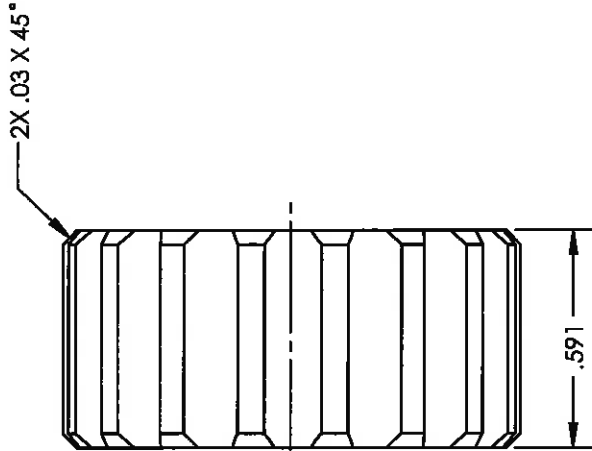
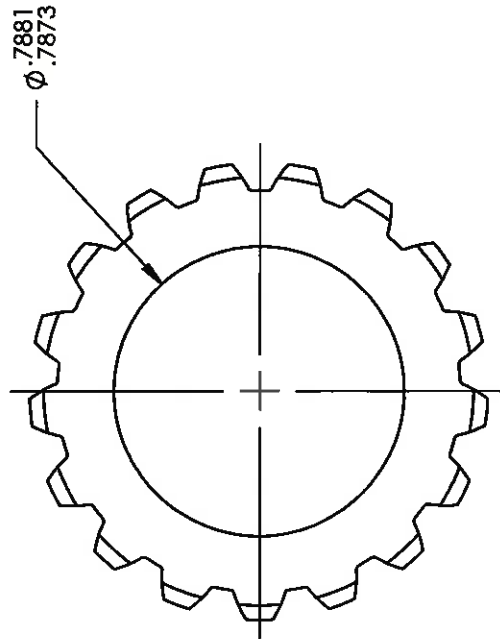
Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K84 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 10/28/19

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# REVISIONS

| REV | ECR     | DESCRIPTION                                                                                                               | DATE     | INITIAL | APPROVED |
|-----|---------|---------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|
| 2   | 16-0065 | 7 CHD MATERIAL WAS 4140 Q&T, IS 4140/4142 Q&T, CHD FINISH WAS CAD PLATE YELLOW IS ZINC PLATE, SPEC: ASTM B633 TYPE I SC2. | 2/5/2016 | RJC     | SM       |



SHOP COPY  
RETURN TO  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 198238 M5

190724

NOTE:  
1. MOLD WAS SENT TO AMERICAN GEAR TO  
GIVE US GEAR INFORMATION TO MANUFACTURE.  
2. HIDDEN LINES REMOVED FOR CLARITY.

| EXTERNAL SPLINE DIN 5480 |                     |
|--------------------------|---------------------|
| NUMBER OF TEETH          | 17                  |
| MODULE                   | 1.75                |
| PRESSURE ANGLE           | 30°                 |
| BASE DIA.                | 25.764mm            |
| PITCH DIA.               | 29.750mm            |
| MAJOR DIA.               | 31.49mm - 31.65mm   |
| MINOR DIA.               | {27.02mm - 27.80mm} |
| DIA. OVER 3 PINS         | 35.440mm            |
| PIN DIA.                 | 3.5mm               |
| REF. DIA.                | 32mm                |



## MOUNTING TOOL

|            |                       |                              |   |
|------------|-----------------------|------------------------------|---|
| DWG NO.    | RBE105-31702W19-7     | REV                          | 2 |
| MAT'L      | 4140/4142 Q & T       | UNLESS OTHERWISE SPECIFIED   |   |
| FINISH     | ZINC PLATE            | DIMENSIONS ARE IN INCHES     |   |
| SPEC       | ASTM B633 TYPE I SC 2 | FRACTIONS ARE TO BE          |   |
| DRAWN BY:  | CLOUGH                | XX ± .006                    |   |
| CHECKED:   | CLOUGH                | XX ± .01                     |   |
| OPPS APPR: | ANDERSON              | XX ± .1                      |   |
| QA APPR:   | LINDSAY               | ANGLES ± 5°                  |   |
| APPROVED:  | MACKOVJAK             | SURFACES ± 125/              |   |
| SCALE      | 2:1                   | 1. BREAK ALL SHARP EDGES     |   |
| DATE       | 11/22/2013            | 2. DIMENSIONAL LIMITS APPLY  |   |
|            |                       | 3. INTERPRET DIM AND TOL PER |   |
|            |                       | ASME Y14.5M-2009             |   |
|            |                       | USED ON MODEL                |   |
|            |                       | EC145                        |   |
|            |                       | SHEET 5 OF 11                |   |

EXTERNAL GEAR

(7)



Entered: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

| DISPOSITION                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                             | DEPARTMENT/PROCESS                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                  |                                                                                                                                                                   |              |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|--|
| Job: _____                                                                                                                                                                                                                                                                                                                                                                       | <div><input type="checkbox"/> Rework<br/><input type="checkbox"/> Scrap<br/><input type="checkbox"/> Use-as-is</div>                                                                                                                                                                                                                                        | <div><input type="checkbox"/> Skid-tube<br/><input type="checkbox"/> Machining<br/><input type="checkbox"/> Large Fab</div>                                                                                                                                                                                                                   | <div><input type="checkbox"/> Cross tube<br/><input type="checkbox"/> Small Fab<br/><input type="checkbox"/> Finishing</div>                                                                                                                                                                                            | <div><input type="checkbox"/> Eng. (Non-AW)<br/><input type="checkbox"/> Prod. Eng. Coord.<br/><input type="checkbox"/> Rec/Store/Packaging</div>                                                                                                                | <div><input type="checkbox"/> Engineering<br/><input type="checkbox"/> Water Jet<br/><input type="checkbox"/> Supplier<br/><input type="checkbox"/> Quality</div> | MRB (QS1042) |  |
| Date: _____                                                                                                                                                                                                                                                                                                                                                                      | Sequence #: _____                                                                                                                                                                                                                                                                                                                                           | QTY Affected: _____                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                         | Disposition                                                                                                                                                                                                                                                      |                                                                                                                                                                   |              |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                  |                                                                                                                                                                   |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                             | Completed By                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                  |                                                                                                                                                                   |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                             | Lead hand / Supervisor                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                  |                                                                                                                                                                   |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                             | QC / QA Coordinator                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                  |                                                                                                                                                                   |              |  |
| Root Cause                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                             | FAULT CATEGORY                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                  |                                                                                                                                                                   |              |  |
| <div><input type="checkbox"/> Operator<br/><input type="checkbox"/> Manufacturing Process<br/><input type="checkbox"/> Equip/Tooling<br/><input type="checkbox"/> Handling/Preservation<br/><input type="checkbox"/> Material<br/><input type="checkbox"/> Product Improvement<br/><input type="checkbox"/> Process Improvement<br/><input type="checkbox"/> Human Factors</div> | <div><input type="checkbox"/> Pressure/Forced<br/><input type="checkbox"/> Bending<br/><input type="checkbox"/> Crushing<br/><input type="checkbox"/> Cracks<br/><input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/><input type="checkbox"/> Marks/Chatter<br/><input type="checkbox"/> Mislabeled<br/><input type="checkbox"/> Other/Details:</div> | <div><input type="checkbox"/> Contamination<br/><input type="checkbox"/> Misaligned/off center<br/><input type="checkbox"/> BOM/Route<br/><input type="checkbox"/> Broken/Damage/Defect<br/><input type="checkbox"/> Incomplete/Unclear Instructions<br/><input type="checkbox"/> Drill Holes<br/><input type="checkbox"/> Fit/Function</div> | <div><input type="checkbox"/> Power Loss/Surge<br/><input type="checkbox"/> Folio/Program<br/><input type="checkbox"/> Grain Direction<br/><input type="checkbox"/> Weld<br/><input type="checkbox"/> Wrong Stock Pulled<br/><input type="checkbox"/> Out of Sequence<br/><input type="checkbox"/> Off-set/Set-up</div> | <div><input type="checkbox"/> Positioned Wrong<br/><input type="checkbox"/> Outside Tolerance<br/><input type="checkbox"/> Drawing<br/><input type="checkbox"/> Finish<br/><input type="checkbox"/> Part Lost/Missing<br/><input type="checkbox"/> Misread</div> |                                                                                                                                                                   |              |  |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044234



**Supplier:** PJM001-VC  
P.J. Machinage  
1381 Rte Cite-Des-Jeunes  
St-Lazare  
QC  
J7T 2B8  
Phone: 450-455-0705

**PO No:** POHB044234  
**PO Date:** 8/9/19  
**Due Date:** 10/18/19

**Purchase Order Revision:**

**Revision Date:**  
**Ship-To Contact:** Phone:

*Revision*

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

### Items

| Line Item                          | Job    | Part               | Supplier Part No | Item No | Description         | Status    | Account | Due Date | Order Quantity | Received Quantity | Balance     | Unit Price (CAD) | Extended Price |
|------------------------------------|--------|--------------------|------------------|---------|---------------------|-----------|---------|----------|----------------|-------------------|-------------|------------------|----------------|
| 1                                  | 198238 | RBE105-31702W19-7P |                  |         | External Gear REV 2 | Firmed X2 | -       | 10/18/19 | 2 Ea           | 0 Ea              | OCT 25 2019 | \$282.00/Ea      | \$564.00       |
| 2                                  | 198227 | RBE105-31702W19-1P |                  |         | Internal Gear REV 2 | Firmed X1 | -       | 10/18/19 | 1 Ea           | 0 Ea              | 1 Ea        | \$485.00/Ea      | \$485.00       |
| Line Item Note PRICE TO BE CONFIRM |        |                    |                  |         |                     |           |         |          |                |                   |             |                  |                |
| Grand Total:                       |        |                    |                  |         |                     |           |         |          |                |                   |             |                  | \$1,049.00     |

### Order Notes

#### Procurement Quality Clauses

A005 RIGHT OF ENTRY  
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)  
A012 CHEMICAL AND PHYSICAL TEST REPORTS  
A016 PERSONNEL QUALIFICATION  
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

*[Signature]*

Plex 8/13/19 10:24 AM dart.lussier.patrick

## Shipping Order

24/10/2019

P.J. Machinage (9052 9470 Qc Inc).  
1381, Rte Cité-Des-Jeunes,  
St-Lazare, Qc  
J7T 2B8

Tel. : 450 455-0705

Order  
Reference  
Bid

: 8235  
: POHB044234-S/O:8235  
: 16476

Customer : 628

## Ship To

Dart Aerospace Ltd.  
Patrick Lussier  
1270 Aberdeen St  
Hawkesbury , Ontario  
K6A 1K7

Same

| Item No. | Description                                                             | Qty | Qty. Delivere | B/O Qty  |
|----------|-------------------------------------------------------------------------|-----|---------------|----------|
| 001      | RBE105-31702W19-7P Rev. 2<br>External Gear (Mounting Tool)<br>(J8235-A) | 2   | <u>2</u>      | <u>Ø</u> |
| 002      | RBE105-31702W19-1P Rev. 2<br>Internal Gear (Mounting Tool)<br>(J8235-B) | 1   | <u>1</u>      | <u>Ø</u> |

RECEIVED

OCT 25 2019

DART AEROSPACE LTD.

P.J. Machinage retains ownership of all goods sold and other work-product delivered to or performed for its customer until full and complete payment of the underlying invoice, even in circumstances where the part to be machined or materials were provided by the customer. In cases where the part of materials belonged to the customer before it is remitted to P.J. Machinage for the purpose of performing work thereon, its delivery to P.J. Machinage shall entail a transfer of the underlying rights of ownership of the customer over said part or materials.

Shipping : Vote Camion  
Package No : \_\_\_\_\_  
Merchandise Received: 25/10/2019

Ref. : \_\_\_\_\_

**PJ Machinage**

**Certificate of conformance**

**Sold to:**

Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON, K6A 1K7

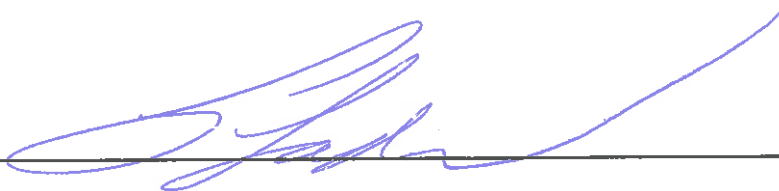
**Supplier address:**

PJ Machinage  
1381 Route Cité-Des-Jeunes  
St-Lazare, Qc, J7T 2B8

**Purchase Order:** POHB044234

This is to certify that the below names items were inspected and/or tested to your drawings, specifications and purchase order. Objective evidence are shipped with the products and are on file to support the verifications and/or tests and can be made available on request, unless otherwise noted.

| <u>Part Number</u>        | <u>Quantity</u> | <u>Description</u> |
|---------------------------|-----------------|--------------------|
| RBE105-31702W19-7P Rev. 2 | 2               | External Gear      |
| RBE105-31702W19-1P Rev. 2 | 1               | Internal Gear      |



, October 24, 2019

028

K275-B

REF ID: A66105-31702w19-1P

PC# 90-4427-1



**NOM DE LA PIÈCE:**

## CONTRÔLE DE QUALITÉ

## Interno

See

### MATERIEL:

4140 HT

DATE:

001

**PAGE No.:**



MACHINEAGE

### DIMENSIONS DE DESSIN ET TOLERANCE

[illegible]

**OBSERVATION:**

**SIGNATURE RESPONSABLE:**







J-8235-A



# ACIER VANGUARD LTÉE

2205 de l'Aviation, DORVAL, QUÉBEC, Canada, H9P 2X6.

Tel: (514) 685-1515 fax: (514) 685-1516

## CERTIFICATE OF COMPLIANCE / CERTIFICAT DE CONFORMITÉ

|                                                 |                                             |                                                                                                     |                                  |
|-------------------------------------------------|---------------------------------------------|-----------------------------------------------------------------------------------------------------|----------------------------------|
| Order No. / No. Commande                        | CUSTOMER / CLIENT                           | Packing slip / No. d'expédition                                                                     | DATE                             |
| Order No. / No. Commande<br><b>136822</b>       | CUSTOMER / CLIENT<br><b>P. J. MACHINING</b> | Packing slip / No. d'expédition<br><b>L75666-01</b>                                                 | DATE<br><b>14-08-19</b>          |
| MATERIAL ID# / No. MATÉRIEL<br><b>2018-2242</b> | GRADE / NUANCE<br><b>AISI 4140</b>          | HEAT TREATMENT / TRAITEMENT THERMIQUE<br><b>Q.T.S.R / TREMPÉ REVENU - RECUIT DE DÉTENTE (RONDS)</b> | HEAT / COULÉE<br><b>20590418</b> |
| SHAPE / FORME<br><b>Round / Rond</b>            | SIZE / DIMENSION<br><b>1.500" in.</b>       | SPECIFICATIONS<br><b>ASTM A751-11, A193-10, A434-06 Class BC, A388-11</b>                           |                                  |

PAYS D'ORIGINE:

MEXICO

## CHEMICAL COMPOSITION / ANALYSE CHIMIQUE

|             | Carbon (C)   |       | Silicon (Si)  |       | Manganese (Mn) |       | Phosphorus (P)  |       |
|-------------|--------------|-------|---------------|-------|----------------|-------|-----------------|-------|
| mini/maxi   | 0.380        | 0.430 | 0.150         | 0.350 | 0.750          | 1.000 |                 | 0.035 |
| actuel (%): | <b>0.410</b> |       | <b>0.230</b>  |       | <b>0.930</b>   |       | <b>0.009</b>    |       |
|             | Sulfur (S)   |       | Chromium (Cr) |       | Nickel (Ni)    |       | Molybdenum (Mo) |       |
| mini/maxi   |              | 0.040 | 0.800         | 1.100 | 0.000          | 0.250 | 0.150           | 0.250 |
| actuel (%): | <b>0.018</b> |       | <b>0.940</b>  |       | <b>0.070</b>   |       | <b>0.200</b>    |       |
|             | Copper (Cu)  |       | Vanadium (V)  |       | Aluminium (Al) |       | Tungsten (T)    |       |
| mini/maxi   |              | 0.350 |               |       |                |       |                 |       |
| actuel (%): | <b>0.170</b> |       | <b>0.003</b>  |       | <b>0.024</b>   |       | <b>0.000</b>    |       |

## MECHANICAL PROPERTIES / PROPRIÉTÉS MÉCANIQUES

|                             |                                    |                              |                                 |                 |
|-----------------------------|------------------------------------|------------------------------|---------------------------------|-----------------|
| Yield strength / Élasticité | Tensile / résistance à la traction | Elongation / allongement (%) | Reduction of area / surface (%) | Hd/dure surface |
| <b>124 KSI</b>              | <b>139 KSI</b>                     | <b>19.4%</b>                 | <b>56.6%</b>                    | <b>312 BHN</b>  |

No weld repairs performed during the manufacturing of this product. We hereby certify that the above results have been verified and conform to the above mentioned specifications. Material is Mercury free, without radioactivity.

Aucune réparation exécutée par soudure durant la fabrication de ce produit. Par la présente nous attestons que les résultats ci-haut mentionnés ont été vérifiés et sont conformes aux spécifications. Pas de contact au Mercure, sans radioactivité.

*Keith BALL - Branch Manager*







# Certificat de Conformité / Certificate of Compliance

(023551-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

**023551 - 1**

Livré à / Ship to

**PJ MACHINAGE**

1381 Rte de la Cité-des-Jeunes

St-Lazare, QC, J7T2B8

CANADA

Tel.: 450-455-0705 Fax.: 450-455-1167

Client / Customer:

**PJ MACHINAGE**

1381 Rte de la Cité-des-Jeunes

St-Lazare, QC, J7T2B8

CANADA

BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                    | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                         |  |
|------------------------------|----------------------------------------------------------------------------|---------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|-------------------------|--|
| 25-Oct-2019                  |                                                                            | Jigar Patel                                 |                                                | 137213                                                |                 |                   |               |                         |  |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                        | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir /<br>Back Order |  |
| 1                            | LOT003<br>Rev.                                                             | LOT003<br>CLEAR ZINC ASTM TYPE 1 SC2 0.0003 | ZINC<br>MIN-CHG                                | 3                                                     | 3               | 0                 | 0             | 0                       |  |

Notes Additionnelles / Additional Notes

Épaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

*[Signature]*

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.